



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-29
Job Sheet 173164



Part No: PB67-43001-29

Job Qty: 2 ea

Part Name: Blade Positioner Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 08-06-27 new issue DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/14/18	0.00	0.00	Start Up Large Fab-7		Cpl
100	Large Fab	2 pcs		4/14/18	0.00	3.23	Large Fab 2		Cpl
110	QC	2 pcs		4/14/18	0.00	0.00	QC9		PD
120	QC	2 pcs		4/14/18	0.00	0.00	QC5		PD
130	Powdercoat	2 pcs		4/16/18	0.00	0.22	Powdercoat5		PD
140	QC	2 pcs		4/16/18	0.00	0.00	QC3		PD
150	Packaging	2 pcs		4/16/18	0.00	0.00	Packaging3-1		PD
160	QC21-SA	2 Ea		4/16/18	0.00	0.00	QC21		PD

Part Op 100 - ****FOR -337 LOCATE APPROX. AS SHOWN ASSURING 45 DEG. MOVEMENT OF -285 EACH SIDE OF
Descriptions: VERTICAL, PRIOR TO WELDING**** - ASSEMBLE AND WELD AS PER DWG***

130 - START TIME

M 134092.

2:30 O.T. 3:00 FINISH 5:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PB67-43001-313	Plate	2 Ea (1 ea)	90-Start up Operation	F160075
PB67-43001-319	Gusset	4 Ea (2 ea)	90-Start up Operation	F161063
PB67-43001-337	Stop Plate	4 Ea (2 ea)	90-Start up Operation	F160835

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PB67-43001-313	2	5	0
	PB67-43001-319	4	10	0
	PB67-43001-337	4	11	0

Part Specifications

Specifications could not be found.

Plex 2/26/18 2:14 PM Dart.Gagnon.Michelle



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Container No: S051728



Part: PB67-43001-29

Job No: 173164

Serial No/Batch: S051728

Revision:

Inspector:

Date: 03/15/18